



MEDITERRANEA  
*Step Into Your World*

F O R G E

*Italian Design & Craftsmanship*

M A D E I N U S A



DYNAMIC **HD** IMAGING®

HIGH DEFINITION INKJET PORCELAIN





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F O R G E

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Blacksmiths through history have done more than fabricate raw metal; the true artists of the craft use an anvil, hammer and blazing heat to create unique works of value and longevity. From this tradition, Mediterranea utilizes the heat of the kiln to create a porcelain tile that fuses the essential elements of metal and wood — the result being our boldest tile concept yet, the FORGE series.

Forge is unlike any design offered for the American marketplace. Mediterranea selected a color palette of 5 perfectly-balanced shades to highlight real wood graphics and essential metal elements; Steel, Iron, Copper, Titanium and Lithium.

To bring these extraordinary graphics to life, Forge is made in the USA in the large-format 24" x 48" size, as well as 12" x 48" and 8" x 48". Mediterranea utilizes the very latest inkjet technology to craft Forge, with our Dynamic HD Imaging™ process applying the finishing touch with a delicate metallic sheen on the surface. All these elements create a one-of-a-kind look that is unmatched in the American marketplace. Forge offers a dynamic look that is perfectly in line with today's design trends.

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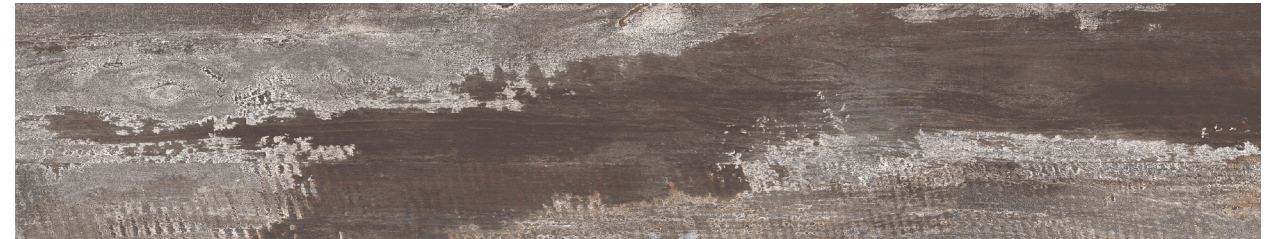
Cover Photo: Forge Titanium

MADE WITH



RECYCLED CONTENT

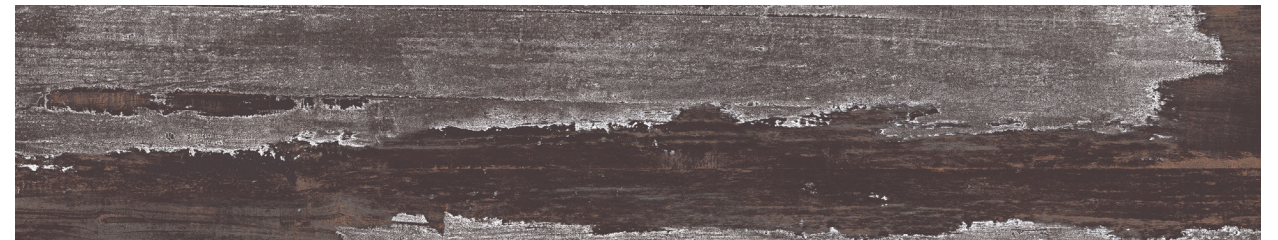
C O P P E R



T I T A N I U M



L I T H I U M



S T E E L



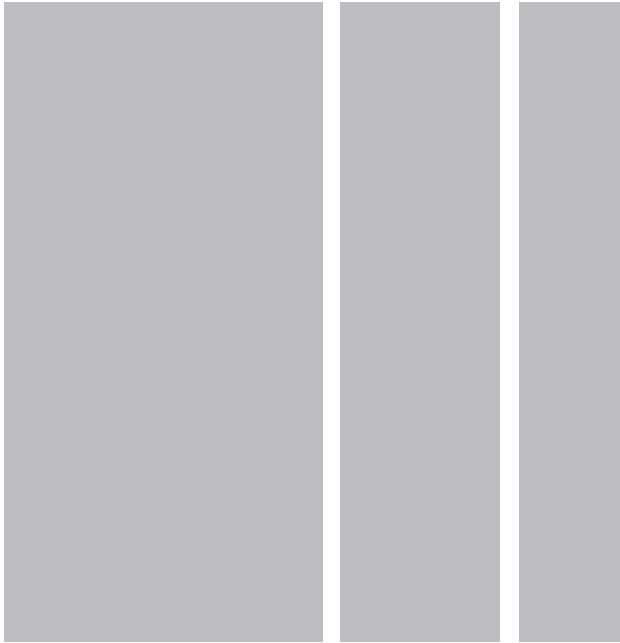
I R O N







S T E E L



24" X 48"

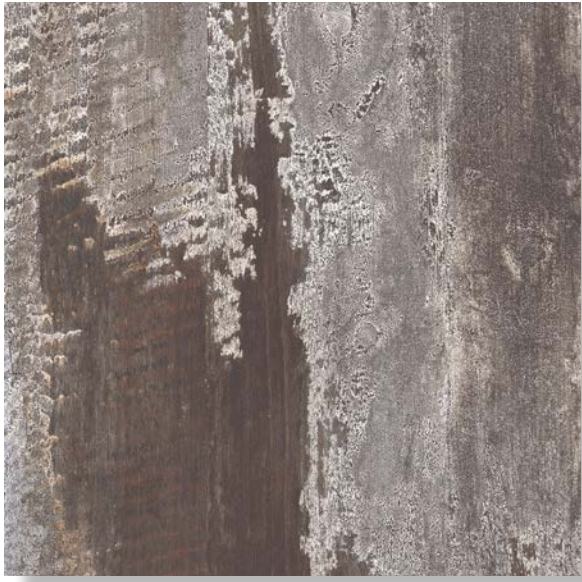
12" X 48"

8" X 48"

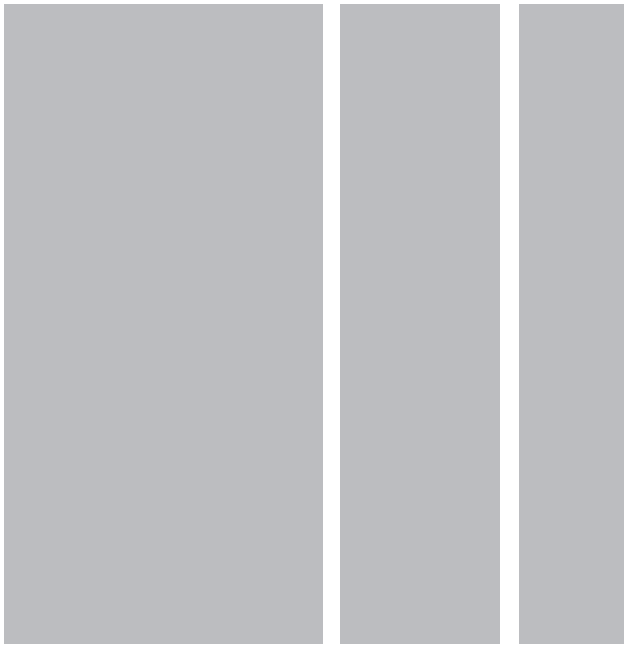


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C O P P E R



24" X 48"

12" X 48"

8" X 48"



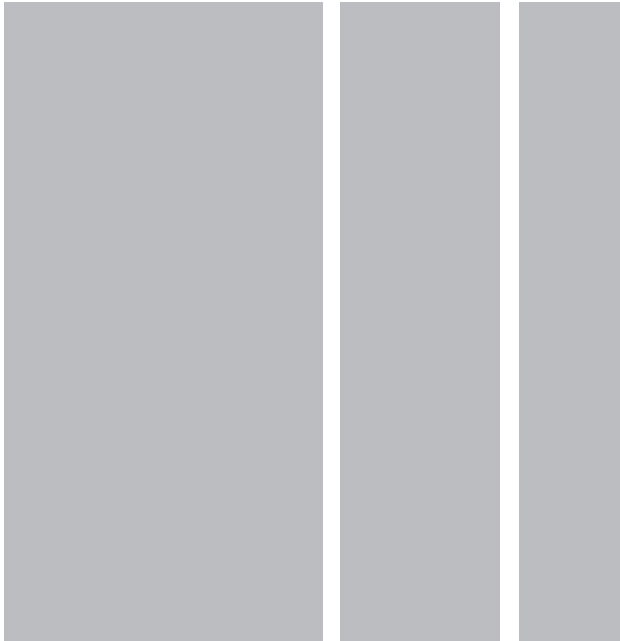
DYNAMIC **HD** IMAGING®

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I R O N



24" X 48"      12" X 48"      8" X 48"

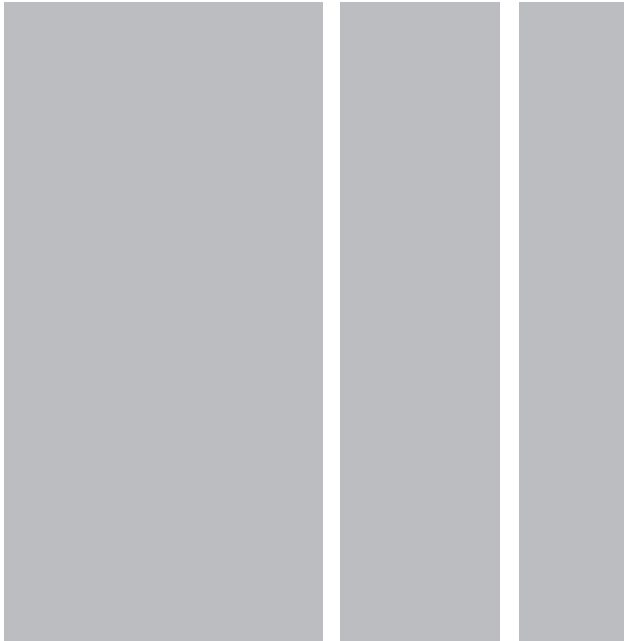


DYNAMIC **HD** IMAGING®  
HIGH DEFINITION INKJET PORCELAIN





L I T H I U M



24" X 48"

12" X 48"







8" X 48"



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## TECHNICAL SPECIFICATION TABLE

| PHYSICAL PROPERTIES   |                             | TEST       | AVG. RESULTS |
|---|-----------------------------|------------|--------------|
|    | Visible Abrasion Resistance | ASTM C1027 | 4            |
|    | Water Absorption            | ASTM C373  | 0.10%        |
|    | Staining Resistance         | ASTM C650  | Class A      |
|   | Dynamic C.O.F.              | BOT 3000   | .55          |
|  | MOHS                        |            | 7            |
|  | Breaking Strength           | ASTM C648  | 458 lbf      |



Certified by UL Environment

[www.mediterranea-usa.com](http://www.mediterranea-usa.com)

